

Model Name								
Cauldron								
Model Description:								
Halloween Cauldron. This design prints support free and comes with a lid that locks into place! It is modeled at a small scale so it can be scaled up to your preference!								
Printing Info:								
**These are just the settings I used to test the model, feel free to use whatever settings work best for you.								
FDM or Resin:	FDM							
Scaling:	Can be scaled up, scaling down may cause issues with the articulation points.							
Supports:	None							
Infill/Perimeters:	15% infill + 2 perimeters							
Nozzle Size:	0.4							
Layer Height:	0.2 Adaptive layer height if you can, or the smaller the layer height the better the curved parts will look.							
Printing & Assembly								
No supports needed! The cauldron and lid are already oriented the way they need to print. The cauldron itself will have some long bridging inside because it prints upside down, but I have found the quality to be great regardless. If you experience issues, you could choose to add some center supports, but I haven't found them to be needed on multiple printers.								
<u>STL's (2)</u>								
- cauldron_v1 (STL)								
- lid_v1 (STL)								
Changelog/Additional Notes								
10/17/2023: (Initial Upload to Patreon)								
- Uploaded cauldron and lid v1 to Patreon.								