

|  |   |     |   |  |  |  |
|--|---|-----|---|--|--|--|
| <b>Model Name</b>  |   |     |   |  |  |  |
| Barry Bones  |   |     |   |  |  |  |
| <b>Model Description:</b>  |   |     |   |  |  |  |
| <p>Barry Bones, the articulating Halloween Teddy Bear. This half-bear, half-skeleton model is a print-in-place design that requires no additional supports or assembly.</p> <p>There is a little bit of built-in support within the head. After printing, just twist the head to break the support free!</p> |   |     |   |  |  |  |
| <b>Printing Info:</b>  |   |     |   |  |  |  |
| **These are just the settings I used to test the model, feel free to use whatever settings work best for you.  |   |     |   |  |  |  |
| FDM or Resin:  | FDM   |     |   |  |  |  |
| Scaling:   | Can be scaled up, scaling down may cause issues with the articulation points. |     |   |  |  |  |
| Supports:  | None  |     |   |  |  |  |
| Infill/Perimeters:   | 15% infill + 2 perimeters. Use 3 perimeters for extra strength.               |     |   |  |  |  |
| Nozzle Size:   |   | 0.4 |   |  |  |  |
| Layer Height:  |   | 0.2 | Adaptive layer height if you can, or the smaller the layer height the better. |  |  |  |
|  |   |     |   |  |  |  |
| <b>Printing &amp; Assembly</b>   |   |     |   |  |  |  |
| <p>This design prints in place with no additional supports or assembly needed! There is a little bit of built-in support within the head. After printing, just twist the head to break the support free!</p>   |   |     |   |  |  |  |
| <b><u>Single Color Printing</u></b>  |   |     |   |  |  |  |

- Just import the model, slice, and print!

**Multi-Color Printing**

- If you use BambuSlicer, I have included the full color Bambu file.

To Paint Yourself:

- Import the model into your slicer.
- Split to Parts
- Change filament for whichever parts you want!
- Print!

**File List (1):**

- barry\_bones\_multicolor\_bambu\_file (BambuSlicer)

**STL's (1)**

- barry\_bones\_v1 (STL)

| <b>Changelog/Additional Notes</b>                               |  |  |  |  |
|---|--|--|--|--|
| 10/13/2023: (Initial Upload to Patreon)                         |  |  |  |  |
| - Uploaded Barry Bones files, and BambuSlicer pre-painted file. |  |  |  |  |